

In accordance with EN 10204: 3.1



Drawing No: **PTC-097** of **Aug.23.2019**

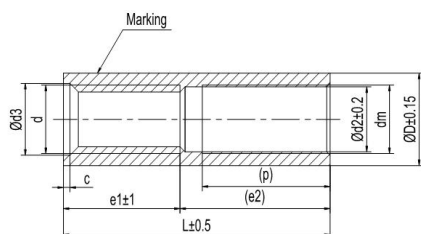
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Date: 2019-12-31

Batch No.	N181105AS08	C	Si	Mn	P	S	Cr	Ni
Requirements	Max	0.03	0.75	2.00	0.045	0.030	18.00	14.00
	Min						16.00	10.00
Test Report		0.01	0.48	0.93	0.034	0.012	16.12	10.08

Batch No.	Tensile Strength Rm(MPa)
Requirements	835
Test Report	844

DIM.	Thread	D	L	e1	d2
Spec/m	M30	Ø42±0.15	110±0.5	52±1	30.5±0.2
1	ok	42.06	110.1	52.5	30.3
2	ok	42.10	110.3	51.9	30.3
3	ok	42.05	110.1	51.8	30.4
4	ok	42.06	110.2	51.9	30.3
5	ok	42.08	110.2	52.4	30.4

☐ not approved☐ not approved

Marking:

PT PKB
16/M20
Charge No.
PRETEC
CE

040	W4W20	W2S420	48	48	61	180	85	88	88	0
035	W4S42	W4S42	38 2	43	24	142	15	13	83	4
052	W3043	W3043	30 2	31	45	110	25	28	48	4
050	W5430	W5130	54 2	52	34	85	40	25	45	3
046	W5052	W5552	50	51	58	80	38	42	38	5
045	W1845	W1845	12 2	18	25	28	51	34	51	1
1-OL1609L	q	000	q5	q5	q5	q	61	65	b	c

☐ No

3.1 Inspection certificate are subject to change without notice.

Date: 2019-12-31

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